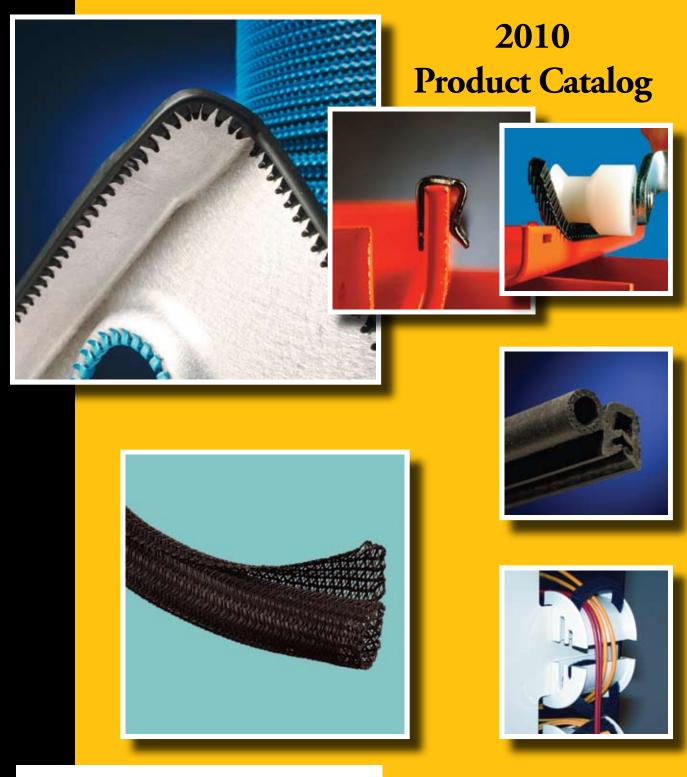
Device Technologies, Inc. Protecting Critical Equipment





Device Technologies, Inc.



We honor and dedicate this new catalog to our Founder and Technical Director, Hector D. Petri, who had the vision and ingenuity to piece together unrelated technical disciplines to design and develop the unique Spring-Fast[®] Wire Protection Grommet Edging. Now celebrating its 25th Anniversary, Device Technologies, Inc., located in Southborough, Massachusetts, commenced production from a New England farmhouse basement in 1984, expanded to the barn a few years later, and is now in a Class-A, climate-controlled facility.

Hector D. Petri - Founder

Our first solution was providing Digital Equipment Corporation (now HP) with a UL94 V-0 Spring-Fast Wire Protection Grommet Edging solution to cover sharp panel edges and protect wires and cables from abrasion for their premier VAX Mainframe computer. Other key innovations were installed-cost savings and the elimination of toxic adhesives... a precursor to today's essential green movement, and RoHS compliance!

From this humble beginning, the high-performance Spring-Fast® grommet product line has steadily improved, diversified and qualified for applications in dynamic and often hostile environments such as high-and-low temperature, high dielectric strength, salt spray, chemical immersion, shock, vibration, and abrasion.

Dedication and consistent conformance to customer needs has contributed to the growth of Device Technologies, Inc. It enhances our preferred vendor status to customers throughout the world, encompassing a broad segment of industries such as Aerospace, Computer Servers & Storage, Defense, Food Processing, Information Technology, Medical Equipment, Power Systems, Telecommunications and Transportation.

As our wire protection solutions became more and more effective, even greater demands were created to further develop new and additional materials. The result of Device Technologies' ingenuity is captured within the pages of this catalog. Our team of innovative engineers and critical partners have pioneered and grown the critical equipment protection solutions to a new level leading the industry with our enclosure seals, thermal management, EMI shielding, braided sleeving and more.

Device Technologies has been designing and manufacturing innovative solutions for the OEM industry and electromechanical product manufacturers since 1984, with design expertise that embodies more than 65 years of specialty fastener vision, experience and perspective.

We continue our Founder's legacy of proven problem solving techniques that help us think outside the box to renovate current products and innovate new products. Ours is a custom approach. We stay focused on your overall operating efficiency and your business model—not simply on the individual process problem in question. Product quality and speed of assembly, combined with long term durability, reliability and collaborative support, are embedded in our design solutions that protect your competitive edge.

The Result is product after product working systematically to cut effort, time, and expense from your manufacturing. Please visit our web site for new products and all the latest news about Device Technologies at

www.devicetech.com



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DTi Quality Statement

Device Technologies, Inc. considers quality to be consistent conformance to customer requirements.

- To meet or exceed our customers' requirements for the quality of the products and services we provide.
- To improve the effectiveness of our Quality Management System processes and advance our use of technology continuously so as to enable our customers to become more efficient and profitable.
- To provide our employees with all necessary information, training, tools and support so that they can achieve our quality objectives.
- To treat all customers, employees, suppliers and our community with honesty and integrity.
- To conform to the requirements of ISO 9001:2000 and AS 9100 B quality standards.

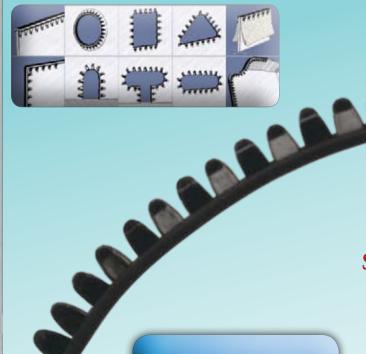




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Wire Protection Grommet Edging and Trim





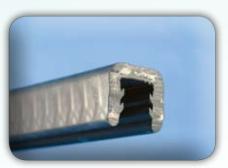
Spring-Fast





Spring-Fast SL Series

Spring-Fast Mil-Spec





Trim-Fast[™] S Series



SpringFast[®] Wire Protection Grommet Edging

Spring-Fast is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials and volatile organic compound (VOCs). Spring-Fast installs continuously and is very flexible for use on sharp corners and curved edges, such as flanged holes.



AP and BAP Series



BT Series



FM Series



BAP Series White

Features for all Spring-Fast:

- Coated with abrasion resistant nylon thermoplastic
- UL94 V-0 flammability rating
- RoHS and FAR 25.853 compliant
- Eliminates adhesives and ancillary
- UV Resistant
- For use on a wide range of panel thicknesses

Spring-Fast "T" Series:

- Lowest profile (size) grommet
- Operating temperature range: -40°F to 285°F (-40°C to 140°C)
- For straight edges and sharp inside and outside corners

Spring-Fast "BT" Series:

- Includes a flexible polymer cushion for added abrasion protection
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)
- For straight edges and sharp inside and outside corners

Spring-Fast "AP" Series:

- Greater gripping strength for severe shock and vibration environments
- Operating temperature range: -40°F to 285°F (-40°C to 140°C)
- Multi-axis flexibility for straight edges, rounded inside and outside corners, and flanged holes

Spring-Fast "BAP" Series:

- Greater gripping strength for severe shock and vibration environments
- Includes a flexible polymer cushion for added abrasion protection
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)
- Multi-axis flexibility for straight edges, rounded inside and outside corners, and flanged holes
- Optional white coating with gray cushion for aerospace applications

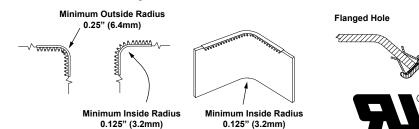
Spring-Fast "FM" Series:

- Same characteristics as "AP" Series plus flush mounting on one side for flat panel surfaces
- Operating temperature range: -40°F to 285°F (-40°C to 140°C)
- Multi-axis flexibility for rounded inside and outside corners

Spring-Fast "SLC" Series:

- Completely encapsulated in a flexible UL94 V-0 flame retardant polymer
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)
- Added abrasion protection for wires and hands

Multi-Axis Flexibility:



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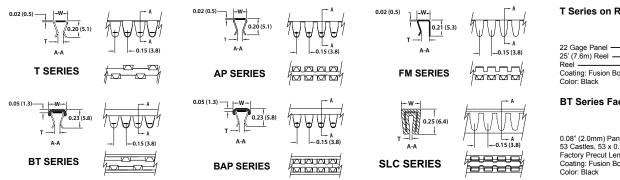
Qualifications:

Spring-Fast Product Configurations	т	AP	FM	BT	BAP	SLC*	
Axis Conformity	Single	Multi	Multi	Single	Multi	Multi	
Vicat Softening Point per ASTM D01525 Rate B	Substrate Fin	ish: ISO306 356	6ºF (180ºC)		ISO306 230ºF DºC)		
Operating Temperature Range	-40°F to 2	285°F (-40°C to	140°C)	-40°F to 185°F	(-40°C to 85°C)		
Dielectric Strength Volts 60Hz NASM22529 Section 3.2.1		1000		15	00		
Substrate			Stainless Ste	el		Steel	
Taber Abrasion Resistance	Nylon per NFT 30-015 5mg to 8mg loss, 100 cycles						
Finish (End Code)	Epoxy Blue (N Epoxy White	ylon Black (02)	Green (06) White (04)	TPE C Black (01)	ushion Gray (02)		
Salt Spray Hours				2000			
Immersion		Per NASM	22529 and Sky	dol Compatible		-	
Random Shock and Vibration	MIL-STD-1344, Method 2005.1 Test Condition V1, Letter J Duration 8 hours longitudinal and 8 hours perpendicular. rms G 41.7						
Flammability	UL94 V-0 File No. E113553 NZMT2 • MIL-STD-202F, Method 111A • FAR 25.853 • Telcordia GR-63-CORE					UL94 V-0	
Fabrication Options				gths Bulk or privation Bench mot			
Sizes:						* SLC Coming Soc	

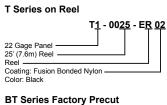
Sizes:

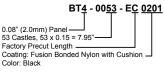
Product Color Width **Panel Thickness** Product Code Inches (mm) Size Gauge AP/FM AP FΜ BT BAP SLC Inches (mm) 0 0.020 - 0.030 (0.5 - 0.8) 24, 23, 22, 21 Lt. Purple N/A 0.029 - 0.045 (0.7 - 1.1) 1 20, 19, 18 White N/A 0.13 0.19 (3.3)(4.8)17, 16 2 0.044 - 0.056 (1.1 - 1.4) Pink 0.14 3 0.055 - 0.069 (1.4 - 1.7) 15. 14 Yellow (3.6) 4 0.069 - 0.090 (1.7 - 2.3) 13, 12 Blue 0.18 0.23 0.23 (5.8) 0.28 (6.8) 5 0.089 - 0.114 (2.3 - 2.9) 11, 10, 9 Green N/A (4.6) (5.8)0.113 - 0.130 (2.9 - 3.3) Orange 6 8 N/A 7 0.180 - 0.204 (4.6 - 5.2) 5, 4 N/A N/A 0.25 (6.4) N/A 0.32 (8.1) N/A N/A 8 0.240 - 0.260 (6.1 - 6.6) 2 N/A N/A 0.32 (8.1) 0.38 (9.6) N/A N/A N/A

Spring-Fast Profiles:



Ordering Examples:





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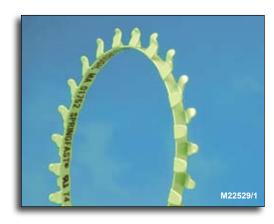
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SpringFast[®] NASM 22529 Composite Grommet Edging

Mil Spec qualified Spring-Fast is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials and volatile organic compound (VOCs). Installs continuously and is very flexible for use on straight edges and sharp inside and outside corners.



Features and Benefits:

- NASM22529 qualified
- FAA approved
- Eliminates adhesives
- Eliminates major environmental and safety concerns
- Adapts to a wide range of material thicknesses and applications
- For straight edges and inside and outside corners
- FAR 25.601, FAR 25.853, Cage Code: 0HES0
- UL94 V-0 compliant
- RoHS compliant

Qualifications:

- National stock numbers available
- Mil Spec Cage Code 0HES0

Applications:

- Airframe Structure
- Military Tactical Vehicles
- Auxiliary Power Units
- Avionic Instruments
- In-flight Entertainment
- Bulkheads
- Seating
- Dashboard
- Lightening Holes
- Tail Section
- Radar Systems
- Flight Refueling
- Land and Armaments
- Wing Ribs



	M22529/1	M22529/2				
Temperature Range	-40°F to 285°F (-40°C to 140°C)	-40°F to 185°F (-40°C to 85°C)				
Voltage Breakdown 60 Hz	1500 V					
Flammability	FAR 25.601, FAR 25.853 MIL-STD-202F Method 111A					
Random Shock and Vibration	MIL-STD-1344 Method 2005.1 Test Condition VI, Letter J Overall rms G 41.7					
Salt Spray Testing	2000 hours minimum MIL-STD-202F Method 101D					



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SpringFast[®] NASM 22529 Composite Grommet Edging

Part Numbers

Military	Standard	MIL-STD Cross	She Thicki A	ness		∟ength L	Wid B	th	DTi Cag 0HE	S0	
Part Number	Dash Variation	Reference	Inches	mm	foot	m	Inches	mm	Part Nu	ımber	
	-1R-25	MS21266-1	0.025	0.60	25	7.6			T1-0025		
	-1R-100	0.015"-0.052"	0.036	0.90	100	30.5	1		T1-0100		
	-2R-25		0.036	0.90	25	7.6	0.14	2.56	T2-0025		
	-2R-100	MS21266-2	0.063	1.60	100	30.5	0.14	3.56	T2-0100		
	-3R-25	0.052"-0.085"	0.059	1.50	25	7.6			T3-0025		
	-3R-100]	0.074	1.90	100	30.5			T3-0100		
	-4R-25		0.070	1.80	25	7.6			T4-0025		
	-4R-100		0.093	2.40	100	30.5			T4-0100	500000	
M22529/1	-5R-25	MS21266-3	0.090	2.30	25	7.6	0.40	4.00	T5-0025	-ER0602	
	-5R-100	0.085"-0.128"	0.111	2.80	100	30.5	0.19	4.83	T5-0100		
	-6R-25]	0.105	2.70	25	7.6			T6-0025		
	-6R-100]	0.134	3.40	100	30.5			T6-0100		
	-7R-25	MS21266-4	0.178	4.50	25	7.6	0.05	0.05	T7-0025		
	-7R-100	0.128"-0.192"	0.198	5.00	100	30.5	0.25	6.35	T7-0100		
	-8R-25	MS21266-5	0.240	6.10	25	7.6	0.32	0.40	T8-0025		
	-8R-100	0.192"-0.255	0.260	6.60	100	30.5		8.13	T8-0100		
	-nC-85	-	-	-	12.75"	324mm	-	-	Tn-0085	-EC0602	
	-1R-25	MS21266-1	0.025	0.60	25	7.6			BT1-0025		
	-1R-100	0.015"-0.052"	0.036	0.90	100	30.5			BT1-0100		
	-2R-25		0.036	0.90	25	7.6	0.00	E 40	BT2-0025		
	-2R-100	MS21266-2	0.063	1.60	100	30.5	0.20	5.10	BT2-0100		
	-3R-25	0.052"-0.085"	0.059	1.50	25	7.6			BT3-0025		
	-3R-100		0.074	1.90	100	30.5			BT3-0100		
	-4R-25		0.070	1.80	25	7.6			BT4-0025		
	-4R-100		0.093	2.40	100	30.5			BT4-0100	-ER0602	
M22529/2	-5R-25	MS21266-3	0.090	2.30	25	7.6		0.40	BT5-0025	-ER0002	
	-5R-100	0.085"-0.128"	0.111	2.80	100	30.5	0.24	6.10	BT5-0100		
	-6R-25		0.105	2.70	25	7.6			BT6-0025		
	-6R-100		0.134	3.40	100	30.5			BT6-0100		
	-7R-25	MS21266-4	0.178	4.50	25	7.6	0.00	0.10	BT7-0025		
	-7R-100	0.128"-0.192"	0.198	5.00	100	30.5	0.32	8.10	BT7-0100		
	-8R-25	MS21266-5	0.240	6.10	25	7.6	0.00	0 -0	BT8-0025		
	-8R-100	0.192"-0.255	0.260	6.60	100	30.5	0.38	9.70	BT8-0100		
	-nC-85	-	-	-	12.75"	324mm	-	-	BTn-0085	-EC0602	
MFE	-100			Full Byp	ass Shea	ars			#83	30	

Cut Lengths

Nominal Hole	Cut Lengths					
Diameter Reference	L Length	Number of Castles				
2.000	6.00	40				
2.250	6.90	46				
2.500	7.65	51				
2.750	8.40	56				
3.000	9.15	61				
3.250	10.05	67				
3.500	10.80	72				
3.750	11.55	77				
4.000	12.30	82				
4.250	13.20	88				
4.500	13.95	93				
4.750	14.70	98				
5.000	15.45	103				
5.250	16.35	109				
5.500	17.10	114				
5.750	17.85	119				
6.000	18.60	124				

Dimensions in inches per NASM22529

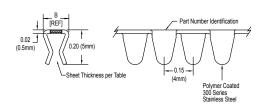
Ordering Examples

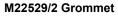
Reels	<u>M22529/2</u> - 4	<u> </u>
Cushioned Grommet		
Sheet thickness: 0.070 (1.8m	0" ~ 0.093" im ~ 2.4mm)	
Reel		
Length: 25' (7.6m)		

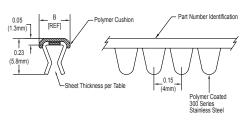
Cut Lengths	<u>M22529/1</u> - <u>1 C</u> - <u>85</u>
Uncushioned Grommet	
	~ 0.036" n ~ 0.9mm)
Factory pre-cut length	
Number of castles, 12.75	" (32.4mm)

Due to sheet thickness tolerances and finishes, end user should determine product sizes by trial. When sheet thickness is at the maximum for the grommet chosen, end user may use a rubber mallet to set, or try the next size larger grommet.

M22529/1 Grommet







Ordering Options:

- 25' (7.6m) or 100' (152m)
- Factory pre-cut lengths
- Bulk or private branded kits
- 840R Roll-Fast™ installation tool
- MFE-100 Full Bypass Shears
- 860GSB Spring-Fast[®] Cut to Length Scale

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SpringFast[®] SL AERO Series Wire Protection Grommet Edging

Spring-Fast SL AERO Series is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials, and volatile organic compound (VOCs). SL AERO installs continuously and is very flexible for use on curved edges, such as flanged holes. The SL AERO Series is fully encapsulated in a flexible polymer for added abrasion protection for use on high performance applications including aircraft structures and interiors, advanced avionics systems, military vehicles, NASCAR, super computers, medical equipment, and rail transit.







Qualifications:

- Flammability per FAR 25.853 and ASTM E 162 (UL94 V-0)
- Smoke Density per ASTM E 662
- Random Vibration per MIL-STD-102, Method 214A, Table 1
- Mechanical Shock per MIL-STD-810C, Method 516.2
- Salt Spray (Corrosion) per MIL-STD-202F, Method 101D
- Humidity per MIL-STD-810F, Method 507.4
- Immersion per NASM22529, Paragraph 4.2.5
- Dielectric Withstanding Voltage per NASM22529, Paragraph 4.2.5
- Low Temperature per MIL-STD-810E, Method 502.3
- Temperature Cycling per MIL-STD-202G, Method 107G, Table 107-1

Features and Benefits:

- RoHS compliant
- DFARS Compliant
- Multi axis flexibility for straight edges, flanged holes, and inside and outside corners
- Indoor and outdoor use
- Operating temperature range: -67°F to 203°F (-55°C to 95°C)
- Continuous edge protection
- Excellent gripping strength
- Excellent resistance to abrasion, water absorption, and low and high temperatures
- Fast assembly without the use of adhesives, rivets, or screws

Applications:

- Aerospace
- Military
- Automotive
- Telecommunication
- Medical
- General Industrial
- Railway





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SL AERO Series SpringFast[®] Wire Protection Grommet Edging

Qualifications:

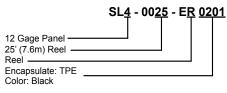
Description	Specification	Test Standard
Axis Conformity	Multi	-
Substrate	Stainless Steel	ASTM A 666-03
Color	Black	-
Vicat Softening Point	ISO306 230°F (110°C)	ASTM D01525 Rate B
Operating Temperature Range	-67°F to 203°F (-55°C to 95°C)	MIL-STD-202G, Method 107G, Table 107-1
Low Temperature Soak	-40°F (-40°C)	MIL-STD-810E, Method 502.3
Temperature Cycling	-67°F to 203°F (-55°C to 95°C)	MIL-STD-202G, Method 107G, Table 107-1
Humidity	No physical change	MIL-STD-810F, Method 507.4 & Figure 507.4-1
Dielectric Withstanding Voltage	2000 volts @ 60Hz	NASM22529 Paragraph 4.2.9
Abrasion Resistance	25 mg Loss	ASTM D1044 1Kg Load, C17 Wheel @ 1000 cycles
	No change in weight or dielectric strength	DTi Abrasion Resistance Test 250,000 cylces @ 60 cylces/min.
Salt Spray Hours	3000	ASTM B117. MIL-STD-202, Method 301
Immersion	No physical change	NASM22529 and Skydrol Compatible
Mechanical Shock	No movement or physical change	MIL-STD-810C Method 516.2 Test Procedure IV Drop Test @ 100 g force per 3 perpendicular axes
Random Vibration	No movement or physical change	MIL-STD-202 Method 214A Table, Duration: 8 hours in 3 perpendicular axes over GRMS 39
Flammability	No sustained flame front or drips on test floor	ASTM E 162, FAR 25, UL94 V-0
Smoke Density	Test period 90 sec., 4 min., 20 min. with no flaming, dripping, or running	ASTM E 662, FAR 25
Flammability Certifications	FAR 25.853	UL94 V-0 (File No. E113553 NZMT2)

Sizes:

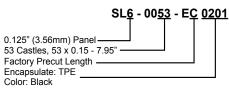
Product	Sheet Thic	kness "T"	Width "W"		
Size	Inches	(mm)	Inches	mm	
0	0.020 - 0.030	(0.5 - 0.8)			
1	0.029 - 0.045	(0.7 - 1.1)	0.19	(4.9)	
2	0.044 - 0.056	(1.1 - 1.4)	0.19	(4.8)	
3	0.055 - 0.069	(1.4 - 1.7)			
4	0.069 - 0.090	(1.7 - 2.3)			
5	0.089 - 0.114	(2.3 - 2.9)	0.02	(5.0)	
6	0.113 - 0.130	(2.9 - 3.3)	0.23	(5.8)	
6MA	0.135 - 0.145	(3.4 - 3.7)			

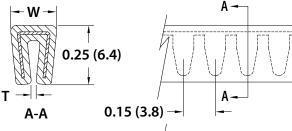
Ordering Examples

SL Series on Reel



SL Series Factory Precut





Due to sheet thickness tolerances and finishes, end user should determine product sizes by trial. When sheet thickness is at the maximum for the grommet chosen, end user may use a rubber mallet to set, or try the next size larger grommet.

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Additional Ordering Options:

- Color coating available
- 25' (7.6m), 100' (30.4m), 500' (152m) reels
- Factory pre-cut lengths
- #840RS Roll-Fast™ installation tool
- #830PS Full Bypass Shears
- #860GSB Spring-Fast Cut to Length Scale





A better, cleaner, and faster way to cover sharp panel edges and protect your equipment from failure due to wire, cable, or hose abrasion and create a finished edge appearance. Trim-Fast is offered in enlarged sizes for thicker panel applications up to 3/4" (19mm).

Trim-Fast Edge Trim is available in a variety of materials, which include a flexible steel or stainless steel substrate covered with Silicone, EPDM, or PVC allowing for fast and easy assembly.

Features and Benefits:

- Excellent grip strength
- Excellent resistance to abrasion
- Low and high temperature use
- Indoor and outdoor use
- Fast assembly without the use of adhesives, rivets, or screws
- Multi-axis flexibility for straight edges, or small radii
- Sheet thickness ranges from 0.039" (1mm) up to 3/4" (19mm)

Applications:

- Automotive
- Railway
- Aerospace
- Food service (FDA white)
- Telecommunications
- Construction
- Marine
- General industrial



"S" Silicone Series

- FDA approved (White Silicone Material)
- ASTM E 662 (Toxicity)
- ASTM C 542 & ASTM C 1166 (Flame Propagation)



"S" EPDM Series

- FMVSS 302 (Flammability of Interior Materials)
- SAE J1885 (Interior Weatherometer)
- SAE J1960 (Exterior Weatherometer)
- SAE 200 M8BA 708 B13 21-6 (Low Temperature Flexibility)



"S" PVC Series

- Greater flexibility for small corner radii
- Smaller profile

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Trim-Fast Specifications and Ordering Options

Trim-Fast Seal Product Configurations Substrate (Base Material)		PVC	EPDM	Silicone			
		Steel Clip	Steel Wire (Optional: Stainless Steel Wire)	Stainless S	teel		
	Туре		EPDM	Silicone	FDA Approved Silicone		
Gasket Material	Durometer	Shore A 65	Shore A 70 (Optional: 50 and 90)	Shore A 9 (Optional: 45 a			
	Color	Black	Black	Black	White		
Operating Temperature Range		Up to 212°F (100°C)	-40°F to 350°F (-40°C to 177°C)	-50°F to 450°F (-45°C to 232°C)			
Interior Weatherometer			SAE J1885				
Exterior Weatherometer			SAE J1960				
Low Temperature Fle	exibility		SAE J200 M8BA 708 B13 Z1-6				
Flame Propagation -	Rail & Aero			ASTM C 542, ASTM C1166			
Flammability of Inter (Burn Resistance) - /			FMVSS 302				
Toxicity - Rail & Aero				BSS 7239, ATS 100/ABD0031 ASTM E 662 & METHOD D 2036-91			
Food Service Equipment				FDA Approved White			
Fabrications Options	3		Factory pre-cut lengths, bulk, or private branded kits				
RoHS Compliant		YES	YES	YES			

Trim-Fast Standard Profiles













Profile "A"

Profile "B"

Profile "C"

Profile "D"

Profile "E"

Profile "F"

Part Number	Substrate Material	Gasket Material	Profile	Gasket Width "W" inches (mm)	Gasket Height "H" inches (mm)	Application Thickness inches (mm)
S6-009-S02	Steel	Flexible PVC	A	0.512 (13.0)	0.591 (15.0)	0.236-0.315 (6.0-8.0)
S2-003-S02	Steel	Flexible PVC	В	0.256 (6.5)	0.374 (9.5)	0.039-0.079 (1.0-2.0)
S3-005-S02	Steel	Flexible PVC	В	0.354 (9.0)	0.472 (12.0)	0.039-0.118 (1.0-3.0)
S1-004-S02	Steel	Flexible PVC	С	0.220 (5.6)	0.335 (8.5)	0.039 (1.0)
S10-015-T04	Stainless	Silicone	D	1.107 (28.1)	0.431 (10.9)	0.75 (19.1) Nom.
S7-014-S01	Steel	EPDM	D	0.732 (18.6)	0.618 (15.7)	.375 (9.53) Nom.
S7-015-S01	Steel	EPDM	D	0.732 (18.6)	0.393 (9.98)	.375 (9.53) Nom.
S7-016-S01	Steel	EPDM	D	0.732 (18.6)	0.453 (11.5)	.375 (9.53) Nom.
S8-007-S01	Steel	EPDM	D	0.732 (18.6)	0.608 (15.4)	0.5 (12.7) Nom.
S9-006-S01	Steel	EPDM	D	0.926 (23.5)	0.607 (15.4)	0.625 (15.9) Nom.
S6-010-S01	Steel	EPDM	E	0.539 (13.74)	0.716 (18.2)	0.25 (6.35) Nom.
S3-001-S04	Steel	Silicone	F	0.394 (10.0)	0.563 (14.3)	0.040-0.125 (1.0-3.18)
S3-002-S01	Steel	EPDM	F	0.394 (10.0)	0.563 (14.3)	0.040-0.125 (1.0-3.18)
S5-008-S02	Steel	Flexible PVC	F	0.453 (11.5)	0.669 (17.0)	0.157-0.236 (4.0-6.0)

Additional and custom sizes available, please consult factory or representative for details or evaluation samples

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SpringFast[®] Tools

DTi offers a variety of tools to cut, measure, and apply Spring-Fast grommet and Trim-Fast edge trim.











device

technologies, inc.

Full Bypass Shears - Part Number 830PS

- Quickly cuts Spring-Fast grommet and Trim-Fast edge trim assuring a clean, burr-free cut
- Prevents distortion of adjacent castles

Roll-Fast[™] - Part Number 840R

- Quickly installs Spring-Fast grommet
- 1/2" (12.7mm) outside groove diameter

Cutter-Cart[®] - Part Number 850CS

- Two fixed and two swivel casters with brakes
- Mounting shaft to install up to (16) 25' rolls or (6) 100' reels
- Cutting bar with 830PS shears
- Cut to length scale
- Lower tray for additional inventory

Spring-Fast Cut to Length Scale - Part Number 860GSB

- Adhesive backed for applying to work bench
- Measures in inches and castles
- 24 inches long (154 castles)

Spring-Fast Sheet Thickness Gauge - Part Number 880-G

- Go/No Go Gauge for all Spring-Fast sizes
- For sheet thicknesses from 0.020" to 0.260" (0.5mm 6.6mm)
- Made from stainless steel

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14



High Performance Enclosures and Door Seals









15

A better, cleaner, and faster way to protect your equipment from environmental conditions; dust, low and high temperatures, and moisture.

The Seal-Fast Edge Seal installs without the use of adhesives, is very flexible, and is available in a variety of materials which include a flexible steel or stainless steel substrate with a Silicone, EPDM, or PVC gasket allowing for fast assembly.

Features and Benefits:

- Fast assembly without the use of adhesives, rivets, or screws
- Excellent grip strength
- Multi-axis flexibility for small inside and outside radius corners
- Excellent resistance to abrasion, water absorption, and low and high temperatures
- Indoor or outdoor use

Applications:

- Automotive
- Railway
- Aerospace
- Food service (FDA white)
- Telecommunication
- Construction, mining, and forestry
- · General industrial



"D" Silicone Series

- FDA approved (White Silicone Material)
- ASTM E 662 (Toxicity)
- ASTM C 542 & ASTM C 1166 (Flame Propagation)



"D" EPDM Series

- FMVSS 302 (Flammability of Interior Materials)
- SAE J1885 (Interior Weatherometer)
- SAE J1960 (Exterior Weatherometer)
- SAE 200 M8BA 708 B13 21-6 (Low Temperature Flexibility)



"D" PVC/EPDM Series

- Greater flexibility for small corner radii
- Smaller profile



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Seal-Fast Specifications and Ordering Options

Seal-Fast Seal Product Configura	ations	PVC/EPDM	PVC/EPDM EPDM		Silicone		
Substrate (Base Material)		Steel Clip	Steel Wire (Optional: Stainless Steel Wire)	Stainless Steel (Optional: Steel Wire)			
Туре		PVC	EPDM	Silicone	FDA Approved Silicone		
Gasket Material	Durometer	Shore A 65	Shore A 70 (Optional: 50 and 90)	Shore A 90 (Op	otional: 45 and 60)		
	Color	Black	Black	Black	White		
	Туре	EPDM	EPDM	Silicone	FDA Approved Silicone		
Seal Material (Top or Side Bulb)	Durometer	Shore A 65	Sponge Rubber (EPDM)	Shore A 70 (Optional: 45 and 60)	Shore A 60		
	Color	Black	Black	Black	White		
Operating Temperature F	Operating Temperature Range		-40°F to 350°F (-40°C to 177°C)	-50°F to 450°F	(-45°C to 232°C)		
Interior Weatherometer			SAE J1885				
Exterior Weatherometer			SAE J1960				
Low Temperature Flexibi	ility		SAE J200 M8BA 708 B13 Z1-6				
Flame Propagation - Rai	l & Aero			ASTM C 542	2, ASTM C1166		
Flammability of Interior Materials (Burn Resistance) - Automotive			FMVSS 302				
Toxicity - Rail & Aero					S 100/ABD0031 IETHOD D 2036-91		
Food Service Equipment			FDA Approved White		roved White		
Fabrications Options		Factory pre-cut lengths, bulk, or private branded kits					
RoHS Compliant		YES	YES YES				

Seal-Fast[™] Standard Profiles





Profile "A"

Profile "B"

Profile "C"

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Profile "D"

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Profile "E"

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Profile "F"

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DTi Part #	Substrate Material	Gasket Material	Seal Material	Seal Config.	Profile	Grommet Width (inches)	Grommet Height (inches)	Overall Width (inches)	Overall Height (inches)	Seal Radius (inches)	Seal Width (inches)	Application Thickness (inches)
D3-001-S011	Steel	EPDM	EPDM	Тор	А	0.394	0.532	0.394	0.942	0.19	0.38	0.040-0.125
D3-002-S011	Steel	EPDM	EPDM	Тор	А	0.394	0.532	0.59	1.162	0.295	0.59	0.040-0.125
D3-003-S011	Steel	EPDM	EPDM	Тор	А	0.394	0.532	0.72	1.292	0.36	0.72	0.040-0.125
D1-020-T04	Stainless	-	Silicone	Side	В	0.18	0.48	0.55	0.48	0.185	0.37	0.062 Nom
D3-004-S011	Steel	EPDM	EPDM	Side	В	0.394	0.532	0.806	0.532	0.19	0.38	0.040-0.125
D4-033-T244	Stainless	Silicone White	Silicone White	Side	В	0.394	0.532	0.92	0.523	0.28	0.525	0.187 Nom.
D3-028-S044	Steel	Silicone	Silicone	Тор	С	0.394	0.532	0.55	1.06	0.25	0.5	0.040-0.125
D3-029-T011	Stainless	EPDM	EPDM	Тор	С	0.394	0.532	0.43	0.83	0.215	1.43	0.040-0.125
D3-008-S044	Steel	Silicone	Silicone	Тор	С	0.394	0.532	0.424	0.847	0.212	0.424	0.040-0.125
D3-010-S011	Steel	EPDM	EPDM	Side	D	0.394	0.532	0.701	0.532		0.307	0.040-0.125
D3-023-S011	Steel	EPDM	EPDM	Side	E	0.378	0.532	0.64	0.532		0.262	0.040-0.125
D8-012-S011	Steel	EPDM	EPDM	Side	Е	0.732	0.608	1.161	0.608		0.429	0.500 Nom
D9-027-S011	Steel	EPDM	EPDM	Side	E	0.926	0.607	1.324	0.607		0.398	0.531-0.625
D2-016-S021	Steel	Flexible PVC	EPDM	Тор	F	0.256	0.311	0.256	0.571		0.256	0.029-0.082
D3-015-S021	Steel	Flexible PVC	EPDM	Тор	F	0.433	0.484	0.433	0.846		0.433	0.040-0.125

Additional and custom sizes & profiles available, please consult factory or representative for details or evaluation samples

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Seal-Fast[™] <u>Plate-Seal Protection</u> System

Plate-Seal is the fastest, safest, and most reliable way to protect critical equipment in places where wire, cable, air hoses, liquid hoses, and fuel and oil lines pass through openings and are in contact with sharp panel surfaces. The flame resistant Plate-Seal protects against chafing and abrasion, and seals out heat, fumes, dust, moisture, and other contaminants. The rubber grommet portion grips tightly to create an environmental seal that provides a clean and organized appearance. Plate-Seal mounts to a panel using rivets or screws and is offered in stock sizes which can be customized to fit many applications.





Features and Benefits:

- Fast and easy to install with use of screw, rivets, or optional PSA
- Encapsulated with NBR to keep unwanted contaminants from entering through hole or cutout area
- Protects wire, cables, and hoses from chafing and abrasion
- Enhances appearance
- No need for extended cure time adhesives or other auxiliary material
- Accepts a wide range of cable diameters
- UV and ozone resistant
- Excellent resistance to abrasion, compression set, flex cracking, impact, tear, and vibration

Applications:

- Aircraft galley equipment
- Avionics
- Bulkhead
- Automotive
- Railway
- Telecommunications
- Marine
- Trailers and motor homes
- General industrial

Performance:

- Resistant to fluids (solvents, fuels, and oils) per MIL-R-3065D, MIL-R-6855, and MIL-R-2765
- Continuous operating temperature: -50°F to 320°F (-45°C to 160°C)
- Intermittent operating temperature: -70°F to 400°F (-57°C to 204°C)
- Durometer range: 20 to 95 Shore A
- Elongation range: 350% to 650%

Product Sizes per Product Type:

- For hole diameters and cutouts from 1" to 5" (25.4mm to 127mm)
- For standard cable bundles or hose diameters from 0.25" to 1.5" (6.4mm to 38.1mm)
- Choose seal inside diameter that is 1/16" to 1/8" (1.59mm to 3.18mm) smaller than bundle/hose diameter.
- Largest bundle/hose diameter should be at least 3/8" (9.53mm) less than seal outside diameter.
- Custom solutions per application

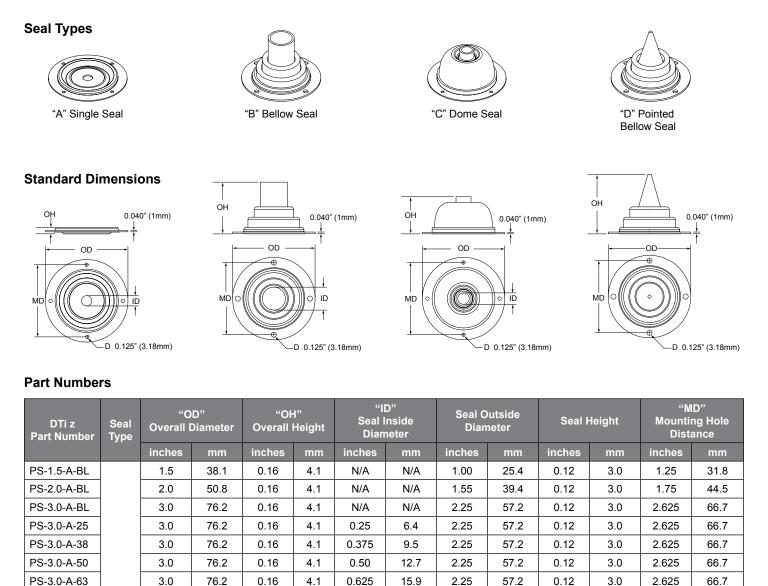




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Seal-Fast™ Plate-Seal Protection System

Plate-Seal Specifications and Ordering Options



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PS-3.0-A-75

PS-3.0-A-95

PS-3.0-A-118

PS-4.0-A-BL

PS-4.0-A-100

PS-4.0-A-180

PS-4.5-A-150

PS-4.5-A-212

PS-6.0-A-BL

PS-2.0-B-42

PS-3.0-C-42

PS-1.5-D-BL

PS-2.0-D-BL

3.0

3.0

3.0

4.0

4.0

4.0

4.5

4.5

6.0

2.0

3.0

1.5

2.0

A

В

С

D

76.2

76.2

76.2

101.6

101.6

101.6

114.3

114.3

152.4

50.8

76.2

38.1

50.8

0.16

0.16

0.21

0.10

0.10

0.10

0.29

0.29

0.10

1.15

1.35

0.64

0.50

4.1

4.1

5.3

2.5

2.5

2.5

7.4

7.4

2.5

29.2

34.3

16.3

12.7

0.75

0.95

1.18

N/A

1.0

1.8

1.5

2.12

N/A

0.416

0.416

N/A

N/A

19.1

24.1

30.0

N/A

25.4

45.7

38.1

53.8

N/A

10.6

10.6

N/A

N/A

2.25

2.25

2.385

3.0

3.0

3.0

3.4

3.4

5.0

1.2

2.062

0.50

0.8

57.2

57.2

60.6

76.2

76.2

76.2

86.4

86.4

127

30.5

52.4

12.7

20.3

0.12

0.12

0.17

0.06

0.06

0.06

0.25

0.25

0.06

1.11

1.31

0.60

0.46

3.0

3.0

4.3

1.5

1.5

1.5

6.4

6.4

1.5

28.2

33.3

15.2

11.7

2.625

2.625

2.625

3.625

3.625

3.625

4.0

4.0

5.5

1.75

2.625

1.25

1.75

66.7

66.7

66 7

92.1

92.1

92.1

101.6

101.6

139.7

44.5

66.7

31.8

44.5







Cutting Saw - Part Number 910JS

- Thin blade cuts all seal material including metal
- Ergonomic handle
- Highly adjustable for easy blade changes



Roll-Fast[™] - Part Number 840R

- Quickly installs seal and trim materials
- 1/2" (12.7mm) outside groove diameter for smaller size profiles



Long-Nose Full Bypass Shears - Part Number 830LN

- Quickly cuts seal material for rough cut lengths
- Larger profiles may require more than one cut
- Easily cuts through metal carrier

Other installation and tool options:

- Use band saw for cutting to length or finishing edges
- Use larger, flat roller for profiles greater than 1/2" (12.7mm) wide
- Use rubber mallet for installing tighter fitting profiles



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Cable Management



DTi-Tis Push-MountTM Cable Tie System

The Push-Mount Cable Tie System is designed for fast and easy assembly with no need for mechanical fastener reducing installation time and costs. It quickly secures and positions wire bundles, cables, and hoses, to panels. Extra stability is created from the push mount head design, which is contained, keeping cable ties from sliding during installation and application. The cable tie has a low profile height compared to standard designs increasing safety and eliminating snags, and cuts and abrasions to wires, cables, and hoses. The cable tie can be removed and replaced fast and easily by cutting the top crossbar.



Features and Benefits:

- Reduction of installation time
 and its associated costs
- Low-profile, tamper-proof cable tie
- Rated for indoor and outdoor use
- Flame retardant per UL94 V-2
- RoHS compliant
- Tensile strength: 50lb (222N)
- Operating temperature range:
- -40°F to 185°F (-40°C to 85°C)

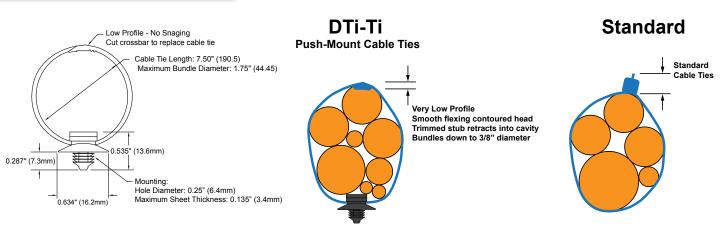
Applications:

- Cell towers
- Aerial support
- Telecommunications
- Transportation



Part Number: 0501-01

Tolerances:	.xxx = ±0.005, .xx = ±0.015
Packaging:	Sealed poly bag in quantities of 100, 1000, or customer
	specified up to 1000 pieces

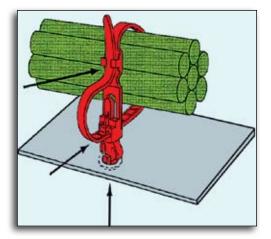




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DTi-Tis Pull-Mount Cable Tie

The Pull-Mount cable tie installs from the bottom of the panel. The high strength button head snaps fast and easily into a 3/8" (9.5 mm) diameter hole inside a panel with a thickness range from 0.045" (1.1 mm) to 0.100" (2.5 mm). The cable tie loops around the cables to secure the bundle. The excess cable tie is pushed through the releasable latch mechanism and the retaining tabs to create a secure fit, eliminating the need to cut off excess.

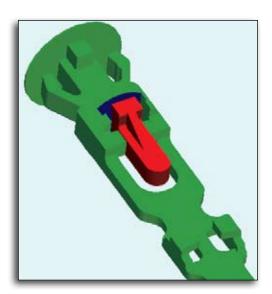


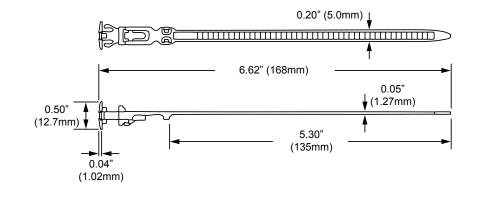
Features and Benefits:

- Fast and easy assembly
- UV resistant for indoor and outdoor use
- Flame retardant per UL94-V2
- RoHS Compliant
- Operating temperature range: -40°F to 221°F (-40°C to 105°C)
- Application hole diameter: 0.375" (9.5mm)
- Application panel range: 0.045" to 0.100" (1.1mm to 2.5mm)
- Maximum bundle diameter: 1.75" (4.44cm)

Applications:

- Aircraft Seating
- Appliances
- Cell Towers
- Aerial Support
- Telecommunications
- Transportation
- General Industrial





Part Number:

0685-05000-070

Packaging:

Sealed poly bag in quantities of 100, 1000, or customer specified up to 1000 pieces

DTi-Ti's are moisturized to maintain optimal performance levels. Cable ties should be stored in cool dry areas, out of direct sunlight, and sealed in the original packaging.

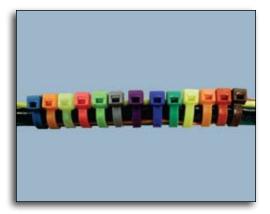
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DTi-TiS Specialty Cable Ties

Color Cable Ties

The Color Cable Tie is ideal for color coding, identification, packaging continuity, bundling, and aesthetics applications. They assemble fast and easy and are Mil Spec MS-3367 approved.



Features and Benefits:

- Fast and easy assembly
- Indoor and outdoor use
- Flame retardant per UL92 V-2
- RoHS compliant
- Operating temperature range: -40°F to 185°F (-40°C to 85°C)
- Mil-Spec approved MS3367

Applications:

- Color coding
- Identification
- Packaging continuity
- Bundling aesthetics
- General industrial

Low Profile Cable Ties

The tamper-proof Low Profile Cable Tie has a low profile head preventing snagging when the cable is trimmed and pulled through a hole. The low profile design eliminates sharp edges, common in most cable ties.



Features and Benefits:

- Fast and easy assembly
- Indoor and outdoor use
- UV (ultraviolet) light resistance
- Flame retardant per UL92 V-2
- RoHS compliant
- Operating temperature range: -40°F to 185°F (-40°F to 85°F)
- Mil Spec approved MS3367
- Color: Black or natural

Applications:

- Cell towers
- Aerial support
- Telecommunications
- Transportation

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Color Cable Ties Ordering Options

Color # Codes	DTi P/N	Length inches (mm)	Width inches (mm)	Thickness inches (mm)	Bundle Diameter inches	Tie Tensile Ibs.	Mil Spec Reference	
1 = Brown 2 = Red	0570-0180#-041C	4.1 (104.7)	0.095 (2.413)	0.042 (1.066)	0.875	18	MS3367-4*	
3 = Orange 4 = Yellow	0570-0400#-058C	5.8 (148.3)	0.140 (3.556)	0.049 (1.244)	1.437	40	MS3367-5*	
5 = Green 5 = Blue	0570-0400#-088C	8.8 (225.4)	0.140 (3.556)	0.049 (1.244)	2.375	40	-	
7 = Purple B = Grav	0570-0500#-075C	7.5 (192.0)	0.180 (4.572)	0.052 (1.320)	1.875	50	MS3367-1	
1 = Fluorescent Green 2 = Fluorescent Pink	0570-0500#-112C	11.2 (285.75)	0.180 (4.572)	0.052 (1.320)	3.062	50	MS3367-7	
3 = Fluorescent Yellow	0570-0500#-145C	14.5 (369.8)	0.180 (4.572)	0.052 (1.320)	4.125	50	MS3367-2	
4 = Fluorescent Orange 5 = Fluorescent Blue	0570-1200#-150C	15.0 (383.3)	0.300 (7.620)	0.076 (1.930)	4.06	120	MS3367-3	
	*Mil-Spec does not app Color #1 and #13 are n							
	Tolerances: Packaging:							
Thickness	Material:	Nylon			Ļ			
Length				Widt	n			

Low Profile Cable Ties Ordering Options

ſ	E	1		DTi P/N	Length inch (mm)	Width inch (mm)	Thickness inch (mm)	Tie Tensile Ibs.	Bundle Diameter inch	Mil-Spec Reference
				0500-05009-075M	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-9
				0500-05009-075C	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-9
		 nath		0500-05000-075M	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-0
	th Thickness	0500-05000-075C	7.5 (190.5)	0.177 (4.495)	0.053 (1.346)	50	1.75	MS3367-23-0		
Width		0500-05009-113C	11.3 (288.2)	0.177 (4.495)	0.053 (1.346)	50	3.06			
		- Thickness	0500-05000-113C	11.3 (288.2)	0.177 (4.495)	0.053 (1.346)	50	3.06		
			0500-05009-146C	14.6 (372.1)	0.177 (4.495)	0.053 (1.346)	50	4.06	-	
			0500-05000-146C	14.6 (372.1)	0.177 (4.495)	0.053 (1.346)	50	4.06		
			Tolerances: Packaging:	.xxx = ± 0.005 , .xx = ± 0.015 Sealed poly bag in quantities of 100, 1000, or customer specifie to 1000 pieces						
					Nylon					
									te meintein	ontimal norformana

DTi-Ti's are moisturized to maintain optimal performance levels. Cable ties should be stored in cool dry areas, out of direct sunlight, and sealed in the original packaging.

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DTi-TiS Specialty Cable Ties

Stainless Steel Cable Ties

The stainless steel cable ties are extra strong and durable, for bundling and fastening applications in severe environmental conditions. Great for industrial projects and network bundling of data and power cables.



Features and Benefits:

- Ball and locking mechanism provides ease of insertion and high tensile strength
- Excellent UV and chemical resistance
- Non-flammable
- Indoor and outdoor use
- Loop tensile strength: 100 lb. and 250 lb.
- Type 304 Stainless Steel
- Color: Uncoated or coated black
 - Operating temperature range: Uncoated: -112°F to 900°F (-80°C to 482°C) Coated Black: -40°F to 302°F (-40°C to 150°C)

Applications:

- Construction
- Landscaping
- Oil rigs
- Chemical plants
- Solar
- Ships/Submarines
- Cell towers
- Aerial support
- Telecommunications
- Transportation

Tefzel Cable Ties

The Tefzel Cable Tie is resistant to radiation, flames, UV (ultraviolet) light, chemicals, and high temperatures with a maximum use temperature of 302°F (150°C).

*Tefzel is a trademark of DuPont Corporation



Features and Benefits:

- Fast and easy assembly
- Indoor and outdoor use
- UV (ultraviolet) light resistance
- Flame retardant per UL94 V-0
- RoHS compliant
- Operating temperature range: -40°F to 302°F (-40°C to 150°C)
- Chemical resistant
- Radiation resistant
- Color: Teal

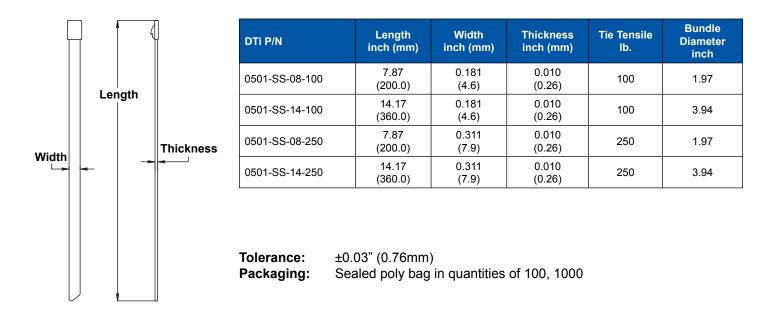
Applications:

- Cell towers
- Aerial support
- Telecommunications
- Transportation
- General industrial

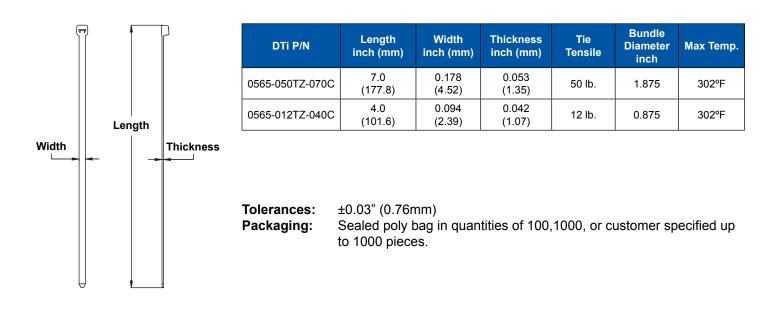
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Stainless Steel Cable Ties Ordering Options



Tefzel Cable Ties Ordering Options



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Fast-Drop[™] Fiber Bend Radius Control Module

Do your fiber optics need rounding up? Sharp corners may be fun on the racetrack, but they can wreak havoc on your fiber optic cables, causing lost data and reduced efficiency.

Fast-Drop Fiber Bend Radius Control Modules provide the BICSI recommended minimum bend radius for fiber optic cables, assuring consistent data transmission. The Fast-Drop is molded of UL94 V-0 flame retardant, impact resistant polycarbonate and is rigid enough to withstand large bundle loads. NEBS compliant.

The universal Fast-Drop quickly snaps on to any panel edge up to 0.104" (2.7mm), retained by a RoHS compliant plated steel slip. It also may be screw or tab mounted to the cabinet to make service loops. Cables are easily contained with the use of our hook and loop strap. Available from stock in three containment widths: 1" (2.5cm), 1.75" (4.4cm), and 3" (7.6cm), in black or beige. Slotted side design allows for easy screw and/or stacking attachment



Service Loop/Take-up Reel

Features and Benefits:

- Fast assembly without adhesives
- Contain and manage cables
- Protects cables from kinks
- Service loops mounting
- Fits within standard unit racks
- Snaps into place
- Impact resistant
- Hook and loop strap containment option
- Flame retardant per UL94 V-0
- **RoHS** compliant
- Three sizes, two colors
- Available from stock

Applications:

- FTTH or FTTP cabling
- Patch panels, control boxes, racks, cabinets, and enclosures
- Data centers/central offices
- Telecom switches and base stations •
- Medical, x-ray, and imaging equipment
- Industrial equipment

Uses:

- Fiber and copper cables
- Electrical wiring •
- Pneumatic and fluid tubing
- Hydraulic hoses

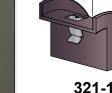


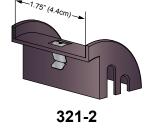
Patch Panel Egress

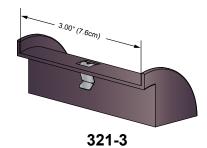


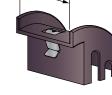
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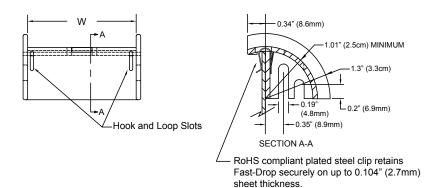




^{1.00}" (2.5cm)

Fast-Drop Specifications and Ordering Options

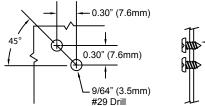
Specifications:



Material:	Polycarbonate
Flammability:	UL94 V-0
Color:	Black or Beige
Typical Wall Thickness:	0.090" (2.3mm)

Mounting Options:

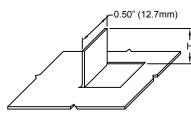
Side Screw Mounting



Drill one hole per drill pattern above. Insert first screw and mount Fast-Drop. Use Open slot to spot and drill the second

0.5" Long #8 (M4) Sheet Metal Screw

Vertical Tab Mounting



<u>P/N</u>	Н
321-1	0.94" (2.4mm)
321-2	1.34" (3.4mm)
321-3	1.94" (4.9mm)

Optional: Include slot tab to lock clip in place.

Part Numbers and Sizes:

hole and insert second screw.

Part #	Color	W Max Bundle Width		Overall Width	
		Inches	cm	Inches	cm
321-1A	Black	1.00	2.5	1.18	2.96
321-1B	Beige	1.00			
321-2A	Black	4.75	4.4	1.93	4.86
321-2B	Beige	1.75			
321-3A*	Black	0.00		0.40	
321-3B*	Beige	3.00	7.6	3.18	8.06

*3.00" Fast-Drop has no screw mounting slots

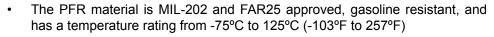
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Protect Fast AERO and TELCOM **Braided Sleeving**

Protect-Fast Braided Sleeving is an efficient solution allowing for easy installation of wires or bundles of cable. It is a tough, lightweight method used to contain and protect cable assemblies, hoses and wire harnesses from abrasion and cutting.





- The ECM material is FAR25 approved with low outgassing, resistant to strong acids and gasoline, and has a temperature rating from -75°C to 150°C (-103°F to 302°F)
- The PFW material is UL94 V-0 and UL VW-1 approved, solvent resistant, and has a temperature rating from -75°C to 125°C (-103°F to 257°F)
- The PSM material is FAR 25 approved, chemical resistant, and has a temperature rating from -70°C to 200°C (-94°F to 392°F)



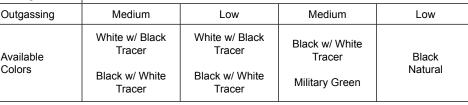
PFW



technologies, inc.

device

Feature PFR **ECM** PFW **PSM** Usage Aero Aero Aero/Telcom Telcom Polyethylene ECTFE Polyethylene Polyphenylene Material Terephthalate Copolymer Terephthalate Sulphide Monofilament Monofilament Monofilament Monofilament 0.008" - 0.015" 0.010" 0.011" 0.008" Diameter Wall Thickness 0.025" 0.028" Variable Flammability UL94 V-0 UL VW-1 UL VW-1 ULVW-1 Rating Mil-202 UL 2024 Plenum Industry **FAR 25** NFPA 262 Plenum Standard **FAR 25 FAR 25** FMVSS 302 **FAR 25** Approvals FR-1 FMVSS 302 150% 150% 25% Overlap Expansion Sleeve Sleeve Wrap Sleeve Operating -75°C to 125°C -75°C to 150°C -75°C to 125°C -70°C to 200°C Temperature (-103°F to 257°F) (-103°F to 302°F) (-103°F to 257°F) (-94°F to 392°F) Range 250°C 250°C 250°C 285°C Melt Temperature (482°F) (545°F) (482°F) (482°F) Strong acids High Chemical Chlorine Corrosion Gasoline Solvents Resistance Aqueous caustics Resistance **Engine Chemicals** Chemicals All solvents below Gasoline 200°C (392°F) **Engine Chemicals** Abrasion High Medium Medium Medium Resistance Recommended Hot Knife Cutting Medium Outgassing Medium I ow



Features and Benefits:

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0.02'

150%

AERO and TELCOM Protect-Fast Braided Sleeving

Protect-Fast AERO and TELCOM Product Options

Protect-Fast PFR Braided Sleeving

DTi Part No.	Nominal Size*	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFA-PFR-1	1/4"	1/8" - 7/16"	1000'	200'	
PFA-PFR-3	1/2"	1/4" - 3/4"	500'	100'	Black w/
PFA-PFR-4	3/4"	1/2" - 1 1/4"	250'	75'	White Tracer
PFA-PFR-6	1 1/4"	3/4" - 1 3/4"	250'	50'	White w/
PFA-PFR-7	1 1/2"	1" - 2 1/2"	200'	40'	Black Tracer
PFA-PFR-9	2"	1 1/2 - 3 1/2"	200'	50'	

Protect-Fast ECM Braided Sleeving

DTi Part No.	Nominal Size*	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFA-ECM-1	1/4"	1/8" - 7/16"	1000'	200'	
PFA-ECM-2	3/8"	3/16" - 5/8"	500'	125'	Black w/
PFA-ECM-3	1/2"	1/4" - 3/4"	500'	100'	White Tracer
PFA-ECM-4	3/4"	1/2" - 1 1/4"	250'	75'	White w/
PFA-ECM-6	1 1/4"	3/4" - 1 3/4"	250'	50'	Black Tracer
PFA-ECM-9	2"	1 1/2 - 3 1/2"	250'	50'	

Protect-Fast PFW Braided Wrap

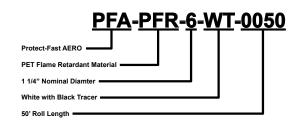
DTi Part No.	Nominal Size	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFA-PFW-0	1/8"	-	400'	100'	
PFA-PFW-1	1/4"	-	200'	100'	
PFA-PFW-3	1/2"	-	150'	75'	Black with
PFA-PFW-4	3/4"	-	100'	50'	White Tracer
PFA-PFW-5	1"	-	100'	50'	Military Green
PFA-PFW-7	1 1/2"	-	75'	25'	
PFA-PFW-9	2"	-	50'	25'	

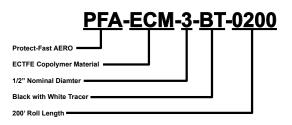
*Other sizes available for ECM, PSW, and PFR material

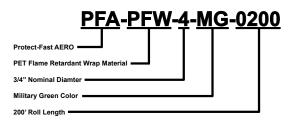
Protect-Fast PSM Braided Sleeving

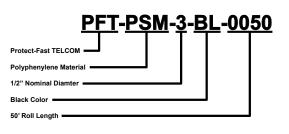
DTi Part No.	Nominal Size	Expansion Range	Bulk Roll Sizes	Mini Roll Sizes	Available Colors
PFT-PSM-0	1/8"	3/32" - 1/4"	1000'	225'	
PFT-PSM-1	1/4"	1/8" - 7/16"	1000'	200'	
PFT-PSM-3	1/2"	1/4" - 3/4"	500'	100'	
PFT-PSM-4	3/4"	1/2" - 1 1/4"	250'	75'	Black Natural
PFT-PSM-6	1 1/4"	3/4" - 1 3/4"	250'	50'	Hatara
PFT-PSM-8	1 3/4"	1 1/4" - 2 3/4"	200'	30'	
PFT-PSM-9	2"	1 1/2" - 4"	200'	30'	

Order Examples











PF Braided Sleeving Installation Tool

DTi Part No.	PF14	PF12	PF34	PF1	PF112
Sleeve Size	1/4"	1/2"	3/4"	1"	1 1/2"

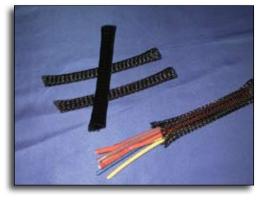




Protect-Fast[™] Industrial Braided Expander & Shield Expander

DTi's Protect-Fast Expander and Shield Expander products provide excellent flexibility and abrasion resistance for wire and cable organizing within a variety of applications including telecommunications, automotive, electronics, and data center design. It's open woven structure enables the Expander to be enlarged up to 3 times the initial diameter. The Shield Expander has the same mechanical properties as the Expander but also provides excellent shielding effectiveness because of it's woven fibers and conductive copper wire design.





Features and Benefits:

Superior flexibility

Flammability

- Excellent abrasion resistance
- Colors: Black, White, Blue, Red, and Black and White Stripe
- Flammability: UL94-V0
- Excellent surface resistivity: Shield Expander only

Applications:

- Telecommunication
- Transportation
- Theaters
- Data Centers

•		
Content	Expander	Shield Expander
Material	PET monofilament	Sn plated flat Cu wire around glass fibers
Service Temp. (°C)	-65 ~ 125	-70 ~ 125
Density (g/cm ³)	1.40	-
Tensile Strength (kgf/cm ²) [ksi]	645.7 [9.2]	-
Elongation (%)	20	-
Melting Point (°C)	255	-
Surface Resistivity (O/sg.)	-	0.02

UL94 V-0

Expander and Shield Expander Specifications:

Protect-Fast Industrial Part Numbers:

	Part Number	Size	Inner Diameter Range	Reel L	.ength
			Inches	feet	mm
	N0XXFR-1000	1/4	1/8 - 1/2	3280	1000
	N1XXFR-0300	1/4	1/8 - 3/8	984	300
Flame	N2XXFR-0300	3/8	3/16 - 1/2	984	300
Retardant	N3XXFR-0300	1/2	1/4 - 3/4	984	300
Expander	N4XXFR-0150	3/4	1/2 - 1 1/4	492	150
	N5 <mark>XX</mark> FR-0100	1 1/4	3/4 - 1 1/2	328	100
	N6XXFR-0100	1 1/2	1 1/4 - 2 1/4	328	100
	C0NF-0300	1/4	1/8 - 1/2	984	300
	C1NF-0300	1/4	1/8 - 3/8	984	300
Shield	C2NF-0200	3/8	3/16 - 1/2	656	200
Expander	C3NF-0200	1/2	1/4 - 3/4	656	200
	C4NF-0100	3/4	1/2 1 1/4	328	100
	C5NF-0100	1 1/4	3/4 - 1 1/2	328	100

Expander Color Options:

XX Color Codes	Colors
BK	Black
WH	White
BW	Black/White Line
RD	Red
BU	Blue

Ordering Examples:

N4WHFR-0150

C2NF-0200

Non-Flammable

Type:	Non-Flammable Expander	Туре:	Shield Expander
Size:	3/4"	Size:	3/8"
Range:	1/2" ~ 1 1/4"	Range:	3/16" ~ 1/2"
Color:	White	Color:	Silver
Length:	492' (150m)	Length:	656' (200m)

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DTi-Tis Hook and Loop Strap

The Hook and Loop cable management strap is a self gripping fastener that offers a neat and secure way to bundle cables and cords. The Hook and Loop Strap wraps around cables and latches on its opposing side for secure containment. The Hook and Loop Strap is made from UL94 flammability rated material.

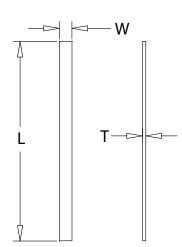


Features and Benefits:

- RoHS compliant
- Flame retardant per UL94 V-2
- Burn resistant per MVSS 302
- Fire and smoke resistant per FAR 25.853F, part (a), (l), (i) vertical 60 second burn and (ii)
- 12 second burn
 Acceptance per NEC 300-22, paragraph (c) and (d)
- Load capacity: 18lbs
- Contact area: 0.73in² (4.84cm²)

Applications:

- Automotive
- Cable management
- Fiber management
- Data center installations
- Gaming equipment
- Aircraft
- Air handling equipment
- Telecommunications
- Medical equipment
- Appliances



Part Number	W Width inches (mm)	T Thickness inches (mm)	L Length inches (mm)	Pieces per reel
321L4.5	0.38 (9.6)	0.1 (2.54)	4.5 (114.3)	1600
321L6.0	0.38 (9.6)	0.1 (2.54)	6.0 (152.0)	1200
321L9.0	0.38 (9.6)	0.1 (2.54)	9.0 (228.6)	800

Packaging:Perforated lengths on reels of 600 ft. Custom sizes availableMaterial:Polypropylene hook laminated to a nylon loopColor:Black

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DTi offers a variety of cable tie tools for tensioning, removal, or wire stripping. The tension and cutoff tools quickly apply tension and cut off excess cable tie material without leaving sharp edges while also eliminate snags, cuts, and abrasions on cables.

The cable tie removal tool provides maximize natural hand contraction motion, assisted with an auto return spring. Works with all plastic cable tie strap widths or lacing cords and 12 to 22 solid and stranded gauge wire

Cable Tie Tension Tools

8100TT: The most cost effective. Quickly applies tension and cuts excess cable tie material with a twist of the tool.



8200TT: Automatically cuts off excess cable tie material or selected tension setting. Produces consistent tension from tie to tie with one easy pull of the trigger.

8300TT: Designed for larger cable ties with tensile strength greater than 50lbs and cuts off cable tie material with one squeeze of the handle.

8900TT: Stainless steel tool quickly applies tension and cuts off excess cable tie material automatically when setting is achieved with no sharp metal protrusions.



Cable Tie Removal Tools

8100RT: The cable tie removal tool provides maximize natural hand contraction motion, assisted with an auto return spring. Features a safety tip to remove cable tie without cutting into bundled wires.

8200RT: Includes the same features as the 8100RT with the added ability to strip 12-22 gauge wire.

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EMI/RFI Shielding

G Series Fabric over Foam Gaskets





FS Series Conductive Foam Cushion Gasket

ST, DT, and MT Series Single and Double Sided Conductive Tapes





FA Series RF Absorber Material

> S Series Stamped Finger Gaskets



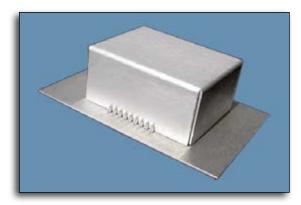


DTIM Series Thermal Interface Material



Ground-Fast[™] Heel & Toe Grounding Clip

Device Technologies' Ground-Fast grounding system quickly attaches a lid or cover to a panel, protecting printed circuit boards and electronics components. The fastener combines mounting clips, which quickly snaps into holes to create an electrical ground contact from the lid to the panel.



Features and Benefits:

- Flush surface mounting
- Fast snap-in or solder attachment
- Fast removal of lid from panel
- High closure force
- High tensile strength

Electrical Resistivity:

• 28.4µΩ-in. @ 68°F (72µΩ-cm @ 20°C)

Material:

Stainless Steel

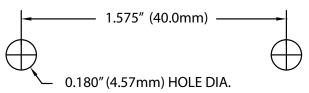
- ANTERNA SEC.

Part Number: 07115-1

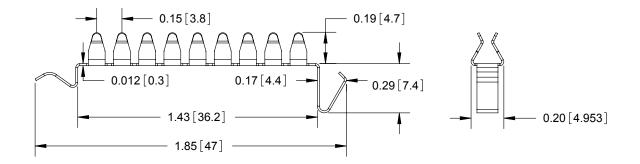
Mounting Dimensions:

- Clip hole diameter: 0.180in. (4.0mm)
- Panel thickness: 0.060in. (1.52mm)

Mounting

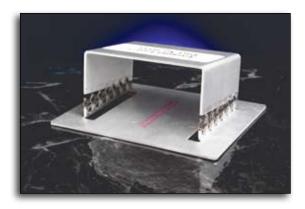


Dimensions



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Device Technologies' Ground-Fast grounding system quickly attaches a lid or cover to a panel, protecting printed circuit boards and electronics components. The fastener combines mounting clips, which quickly snaps into holes to create an electrical ground contact from the lid to the panel.

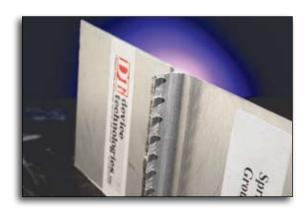


Features and Benefits:

- Flush surface mounting
- Fast snap-in or solder attachment
- Fast removal of lid from panel
- High closure force
- High tensile strength

Electrical Resistivity:

28.4µΩ-in. @ 68°F (72µΩ-cm @ 20°C)



Material:

Stainless Steel

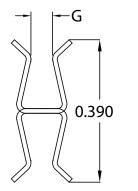
Part Numbers:

Product Number	Product Size	G Gap Inches
07115-2 07115-3 07115-4	0	0.010 - 0.015
	1	0.015 - 0.020
	2	0.025 - 0.030
	3	0.046 - 0.051

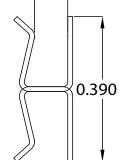


Continuous Style

07115-4



07115-2



07115-3

- G

G

0.190



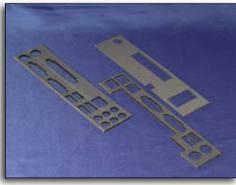
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EMI/RFI Shielding G Series Fabric Over Foam

DTi offers the G Series Conductive Fabric Over Foam Gaskets for a wide variety of EMI shielding applications. The G Series consists of a conductive fabric on a highly compressed polyurethane foam core with a conductive adhesive tape. Excellent flexibility with superior adhesive strength guarantee a precise fit on uneven surfaces.

DTi's G Series also offers a gold fabric option, providing increased conductivity and minimum oxidation over the nickel or silver fabrics.



Backplane I/O

Features and Benefits:

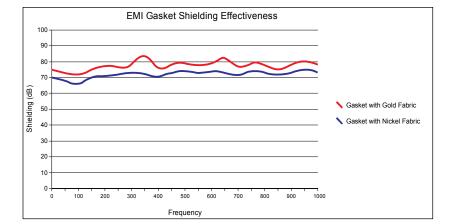
- UL94 V-0 flammability rating
- **RoHS** compliant
- Excellent flexibility
- Superior adhesive tape
- Easy to cut and install
- Available in customer specified width & height
- Std. length 1 meter or cut to length

Applications:

- Mobile phones
- Backplanes
- Navigation systems
- Entertainment systems
- Satellite radio receivers
- **Telecommunication systems**
- I/O panel connector



Mobile phone

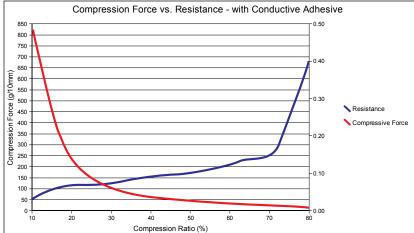




Various profile options

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G Series Fabric Over Foam Ordering Options

Shape Options:

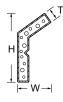
RR - Round



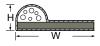
DS - D Shape



FL - Folding Leaf



PS - P Shape







Ordering Example:

G-45QGFZ-3.0-0.8-1.8-AFZC1.0-R

(1) (2) (3)(4) (5) (6) (7) (8) (9)(10) (11)

(1) - G Series Fabric Over Foam

- (2) 45kg/m³ Brown Halogen-Free Polyurethane Foam
- (3) Gold Fabric
- (4) Halogen-Free, Flame Retardant Hotmelt
- (5) Width: 3.0mm
- (6) Height: 0.8mm
- (7) Length: 1.8mm
- (8) Adhesive: Halogen Free, Flame Retardant Aluminum Foil Tape
- (9) Adhesive Position: Center
- (10) Adhesive Width: 1.0mm
- (11) Shape: Rectangle



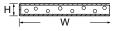


DD - Double D Shape



FR - Flat Rectangle

IO - Wide I/O



KE - Knife Edge



CF - C Fold



Sponge Options:

Sponge Part Number	Sponge Type
45B	45kg/m ³ PU Foam (Black)
32B	32kg/m ³ PU Foam (Black)
45Q	45kg/m ³ Halogen Free PU Foam (Brown)
32Q	32kg/m ³ Halogen Free PU Foam (Brown)

Fabric Options:

Fabric Part Number	Fabric Type	
GF	Gold Fabric	
NFW	Plain-Woven Nickel Fabric	
NFR	Ripstop Nickel Fabric	
NFN	Non-Woven Nickel Fabric	

Hotmelt Options:

Hotmelt Part Number	Hotmelt Type			
Н	Standard Hotmelt			
F	Flame Retardant Hotmelt			
Z	Halogen-Free Flame Retardant Hotmelt			

Adhesive Options:

PSA Part Number	РЅА Туре
23	Conductive Fabric Tape
23Z	Conductive Halogen-Free, Flame Retardant Fabric Tape
A	Conductive Aluminum Tape
AFZ	Conductive Halogen-Free, Flame Retardant Aluminum Tape
Ν	Without PSA

Position of Adhesive

Position Code	Description
С	Center
В	Both Sides
S	Side
D	Custom





EMI/RFI Shielding FS Series Conductive Cushion Gasket

Conductive cushion gaskets offer an innovative approach to traditional shielding and grounding by providing X, Y and Z axis conductivity which enhances the shielding effectiveness. This is required to meet the increasing microprocessor speeds of today's computer, telecommunications and aerospace equipment.

DTi's FS Series Conductive Cushion Gaskets have a basic construction of Ni-Cu plated polyolefin (F01) foam, laminated with conductive fabric. Available in roll, sheet, or custom die cut forms.



Mobile phone grounding/shock pad

Features and Benefits:

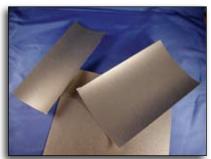
- Superior shielding effectiveness combined with Shock Absorption
- Excellent conductivity-deflection rate
- Various thicknesses available
- Easy installation with or without conductive PSA
- Wide temperature capability -30°C to 90°C

Applications:

- Wireless device displays
 and speaker cutouts
- Grounding between PCB and chassis
- PCI bracket
- Medical equipment
- Telecommunication equipment
- Automotive
- Appliances
- Computer and Servers

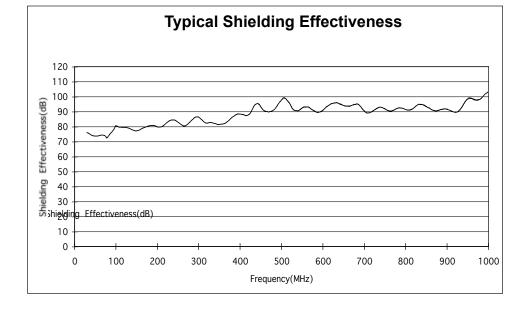


Die cut solution on Roll Caddy



Raw sheet stock (Rolls not pictured)

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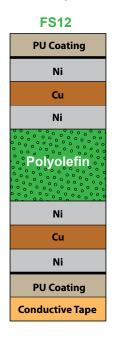
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FS Series Specifications and Ordering Options

Conductive Fabric Material

Specification	FS12C	FS12C23			
Foam Type	F01	23F01			
Foam Description	Conductive Polyolefin Fabric Foam with Ni-Cu-Ni and high strength modified conductive tape	Conductive Polyolefin Fabric Foam with Ni-Cu-Ni and high strength modified conductive tape			
Таре Туре	Non-Woven Nickel Fabric Tape Conductive Adhesive DTNWT Fabric Conductive Adhesive Release Paper	Conductive Adhesive Conductive Adhesive DTNWT Fabric DTWTF Fabric Conductive Adhesive Conductive Adhesive			
Contact Resistivity (Ω/sq.)	Max 0.1				
Shielding Effectiveness (dB)	Min. 60				
Adhesive Strength (gf/25mm)	Min. 1000				
Thickness Options mm (inches)	0.2 (0.008) ~ 1.5 (0.059)	0.2 (0.008) ~ 1.5 (0.059)			

Specification: Foam and Tape Structure



Ordering Examples

<u>FS12</u>	<u>C23</u> - <u>10</u>	<u>00</u> - <u>50</u>	<u> 20</u> - <u>50</u>	<u>)m</u>
DTi FS Series				
Conductive Polyolefin Foam with DTWTF Tape				
Thickness (mm): 1.0mm		J		
Width (mm): 500mm			J	
Length (m): 50m Roll				J

Conductive Foam Properties

Property	Polyolefin Foam
Density	28.1 lb/ft ³ (450 kg/m ³)
Tensile Strength	583 psi (40.0 kgf/cm²)
Elongation	≥31%
Compression Set	≤50%
Flammability	None

FS12C - 040 - 210 - 300 DTi FS Series -Conductive Polyolefin Foam with DTNWT Tape Thickness (mm): 0.4mm Width (mm): 210mm Sheet Length (mm):300mm Sheet

Also available with non-conductive adhesive tape Part numbers: FS12N, FS12N23

Packaging Options:

- Sheets 210mm x 300mm
- Custom Die Cut
- Rolls •

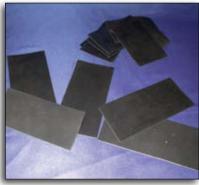
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DTi offers the FA Series RF Absorber Materials for the suppression of electromagnetic waves in electronic devices. The FA Series covers a wide frequency range (10MHz ~ 18GHz) to provide excellent suppression of high frequency radiated noise, conduction noise, and electrical surge. The FA Series RF Absorber Material accomplishes this by absorbing electromagnetic waves into heat and suppresses reflected waves. The material is thin, lightweight, and flexible and can be applied to a variety of applications with the adhesive tape. The FA Series is available in sheet or roll form but can be die cut to custom shapes and sizes.



Sheet stock

Features and Benefits:

- Wide frequency range: 10MHz to 18GHz
- Thin, lightweight, and flexible
- High electrical resistance
- Excellent internal interference suppression
- Easily die cut to custom specifications

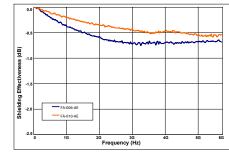
Applications:

- Personal computers
- Mobile phones
- LCD cables
- Military equipment
- Consumer electronics
- Appliances
- Laboratory instrumentation
- Telecommunications

Typical Absorption and Shielding Performance:



Roll Stock

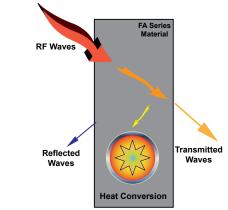


Typical SE in S, C, & M Type Construction

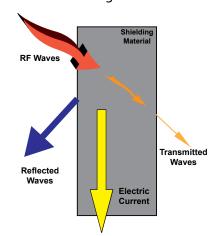
Typical Absorption in A Type Construction

FA Series Absorber Material

Concepts of Absorption and Shielding:









Digital camera LCD screen application

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FA Series Specifications and Options

	С Туре		МТ	М Туре		А Туре	
Thickness (mm)	0.11	0.15	0.11	0.15	0.08	0.12	0.05
Adhesive Tape	A Type: 0.10mm A1 Type: 0.05mm			A2 Type: 0.03mm A3 Type: 0.02mm			
Frequency Range	10MHz ~ 18 GHz						
Service Temp °C (°F)	-20° ~ 120° (-4° ~ 248°)						
Shielding Effectiveness dB (30MHz ~ 1GHz)	Min. 40 -				-	Min. 40	
Surface Resistance Ω	Min. 1.0x10 ¹² (Insulator)						
Standard Sizes	210mm x 20m (Roll) 210mm x 300mm (Sheet)						

Tape Layer Structure

С-Туре	
Insulated Layer	
Shielding Layer	
Absorbing Layer	
Adhesive Tape	
А-Туре	
Insulated Layer	
Absorbing Layer	
Adhesive Layer	

Ordering Examples

FA-011-CI-210-300-A

FA Series Thickness: 0.11mm Structure: C-Type insulated Width: 210mm Length: 300mm sheet Adhesive Tape: A Type, 0.10mm thick

FA-015-MI-210-20M-A1

FA Series Thickness: 0.15mm Structure: M-Type insulated Width: 210mm Length: 20m roll Adhesive Tape: A1 Type, 0.05mm thick

Absorber-only sheets available. Please Customer Service for information and samples.

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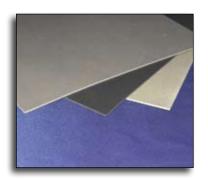


Thermal Interface Materials DTIM Series

The performance of electronic devices is constantly improving but with this evolution comes greater power consumption and heat generation. If heat cannot escape efficiently, the performance of the device suffers. To transfer heat effectively, the introduction of DTIM Thermal Interface Materials becomes necessary. DTIM material properties combine high thermal conductivity, flame-retardant properties for heat resistance, and electrical insulation. These requirements are becoming very important qualifications in the electronics industry.

Silicone based thermal interface materials contain a high ratio of thermally conductive ceramic fillers. They exhibit outstanding thermal conductivity because they conform well in the gap between the heat generating device and the heat-sink.





Features and Benefits:

- UL94 V-0 flammability rated
- Highly compressible
- Low thermal impedance
- Inherently sticky, but optional adhesive tape available
- Stable from -30°C to 200°C

Applications:

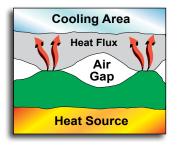
- Micro Processors
- Memory Chips
- RDRAM Modules
- High Speed Storage Devices
- Telecommunications Hardware
- Automotive Engine Control Units
- Cooling Components to the chassis or frame

How DTIM thermal interface materials work:

DTIM G0, G1, & G2 Gels and Sheet:

Without DTIM material contact between two surfaces can contain up to 90 percent air filled voids which resists heat transfer.

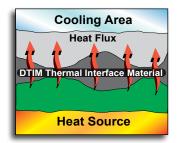
Without DTIM material





Adding DTIM G0, G1, or G2 material closes air filled voids and allows for greater heat transfer.

With DTIM material

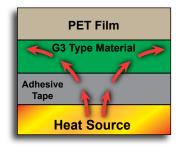


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DTIM G3 Sheet:

DTIM G3 material intercepts vertical heat transfer and spreads heat horizontally.

With DTIM G3 material



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DTIM Thermal Interface Material Specifications and Ordering Options

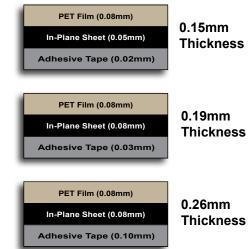
G0, G1, & G2

Characteristic	DTIM G0 Type	DTIM G1 Type	DTIM G2 Type		
Туре	Sheet	Gel			
Thickness (mm)	0.1 ~ 0.35	0.5 ~ 10.0	0.2 ~ 10.0		
Durometer	60 (Shore A)	< 40 (Shore OO)	60 (Shore OO)		
Color	White	White Gray			
Volume Resistivity (Ω·cm)	1.0 x 10 ¹¹				
Voltage Breakdown (kV)	5.1 > 6 5.1				
Thermal Conductivity (W/mk)	Min. 4.0	Min. 2.0	Min. 1.5		
Temperature Range	-30°C ~ 200°C (-22°F ~ 392°F)				
Flammability Rating	UL94 V-0				

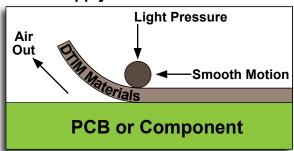
G3

Characteristic	DTIM G3 Type					
Туре	In-Plane Sheet					
Standard Sizes	Roll (500mm x 25m)					
Standard Sizes	Sheet (210mm x 300mm)					
	0.13 ± 0.02					
Thickness (mm)	0.16 ± 0.02					
	0.18 ± 0.03					
Color	Black					
Vertical Thermal Conductivity (W/mk)	Max 0.5					
Horizontal Thermal Conductivity (W/mk)	Max 8.0					
Resistivity (Ω [.] cm)	Non-Conductive					
Service Temperature	-10°C ~ 120°C (14°F ~ 248°F)					
Flammability Rating	UL94 V-0					

G3 Layers



How to Apply



Ordering Options

DTIM-TTT	-Gx-WWW-LLL-YY-ZZ
Serial No.: TTT: Gx: WWW:	DTIM Thickness (001 is 0.10mm) G series type (G0, G1, G2, G3) Width (100 is 10.0mm)
LLL: YY:	Length (300 is 30.0mm) Optional Adhesive Tape - A1 (0.1mm), A2 (0.03mm), A3 (0.01mm), AT (0.05mm Al foil tape) NT (without tape)
ZZ:	Special Options - No Code (standard rectangle) DC (Die Cut - G0 & G3 only) RR (Roll - G3 Only) PR (Pressed - G1 & G2 only) NP (Non Pressed - G1 & G2 only)

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EMI/RFI Shielding ST & DT Series Conductive Fabric Tapes

DTi's Conductive Fabric Tapes are composed of a conductive substrate and adhesive. They offer a thin, lightweight, and flexible shielding design. The ST and ST series' pressure sensitive adhesives (PSA) are produced using highly conductive adhesives either on their own or combined with conductive textiles. The conductive PSA offers superior mechanical, electrical and adhesive properties. ST and DT Fabric Tapes are ideal for sealing seals and wrapping cables for shielding and grounding applications.



Features and Benefits:

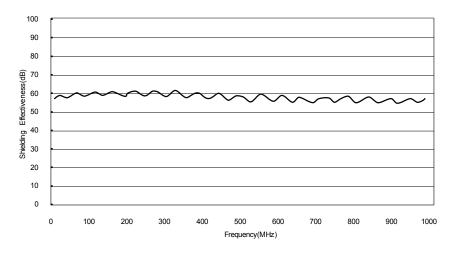
- Excellent shielding effectiveness
- Highly flexible
- Lengths of 25 or 50 meters
- Optional flame retardant layer
- Can be die cut to custom shapes

Applications:

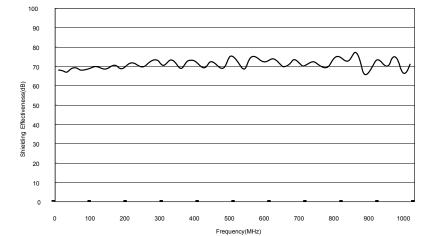
- Computer
- Telecommunications
- Military
- General electronics
- Medical equipment
- Automotive

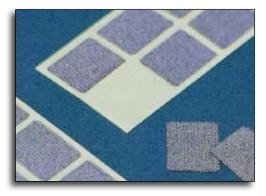


Typical Shielding Effectiveness of DT Series



Typical Shielding Effectiveness of ST Series:







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Single Sided Tape Specifications

DTi Part Number	Structure	Fabric Type	T Thickness inches mm inc		W Width inches mm		L Length feet m		Contact Resistivity (Ω/sq.)	Adhesive Strength (gf/25mm)
STWMF007	Conductive Fabric Conductive Adhesive Release Paper	Thin Nickel	0.0028	0.07	39.37	1000	164	50	<0.03	>800
STRF012	Conductive Fabric Conductive Adhesive Release Paper	Ripstop Nickel	0.0047	0.12	39.37	1000	164	50	<0.10	>900
STRF012N	Conductive Fabric Non-Conductive Adhesive Release Paper	Ripstop Nickel	0.0047	0.12	39.37	1000	164	50	-	>1000
STWMF013	Conductive Fabric Conductive Adhesive Release Paper	Woven Nickel	0.0051	0.13	39.37	1000	164	50	<0.1	>900
STWMF013N	Conductive Fabric Non-Conductive Adhesive Release Paper	Woven Nickel	0.0051	0.13	39.37	1000	164	50	-	>1000
STRF014	Conductive Fabric Conductive Adhesive Release Paper	Ripstop Nickel	0.0055	0.14	39.37	1000	164	50	<0.2	>850

Double Sided Tape Specifications

DTi Part Number	Structure	Fabric Type	Thick inches	r mess mm	V Wid inches		L Len feet	- gth m	Contact Resistivity (Ω/sq.)	Adhesive Strength (gf/25mm)
DTWMF008	Conductive Adhesive Conductive Fabric Conductive Adhesive Release Paper	Thin Nickel Fabric	0.0031	0.08	19.69	500	164	50	<0.03	>600
DTMES011	Conductive Adhesive Conductive Mesh Conductive Adhesive Release Paper	Conductive Mesh	0.0043	0.11	39.37	1000	164	50	<0.10	>800
DTWTF011	Conductive Adhesive Conductive Fabric Conductive Adhesive Release Paper	Conductive Fabric	0.0043	0.11	39.37	1000	164	50	<0.05	>800
DTRF011	Conductive Adhesive Conductive Fabric Conductive Adhesive Release Paper	Thin Nickel Ripstop Fabric	0.0026	0.065	19.69	500	164	50	<0.03	>600

• Multiple layers of fabric

• Custom width rolls

Polyester film top layer

•

Additional Material Options

- Thicknesses range from 0.06mm ~ 0.68mm
- Flame retardant layer
- Conductive or Non-Conductive Adhesive

Ordering Examples

Conductive Adriestve Conductive Adriestve Conductive Adriestve Refease Paper	D Conductive Fabric Non-Conductive Adheave Release Paper STRF 012N-025-50M
Ti Serial Number	Ti Serial Number — Fabric: Nickel Ripstop — Thickness: 0.12mm
Sheet Length: 300mm	Non Conductive Adhesive Roll Width: 25mm Sheet Length: 50m

Fabric Types

Fabric Type	Notes
Plain Woven Nickel Fabric	
Ripstop Nickel Fabric	
DTY Nickel Fabric	Draw Thread Yarn Fabric
Non-Woven Nickel Fabric	
Gold Fabric	Gold Coated Nickel Fabric
Low Resistivity Nickel Fabric	≤0.03 Surface Resistivity
Thin Nickel Fabric	0.05mm thickness
Silver Fabric	Silver Coated Nickel Fabric

Custom layer configurations available. Contact Customer Service for information and samples.

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EMI/RFI Shielding SMT & DMT Series Metal Foil Adhesive Tapes

DTi offers an extremely broad range of metal foil based conductive adhesive tapes. The SMT and DMT Series Metal Foil Tapes are produced using highly conductive adhesives either on their own or combined with a variety of metal foils. The SMT and DMT Series adhesive tapes have superior mechanical, electrical, and adhesive properties. These characteristics provide a thin, lightweight, and flexible shielding design.

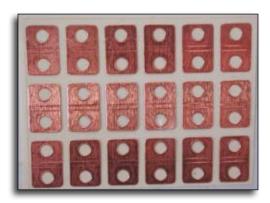


Features and Benefits:

- Highly flexible
- High conductivity
- Excellent shielding effectiveness
- Copper or aluminum foils
- Corrosion resistant
- Single or double sided construction

Applications:

- Wire harnesses
- Grounding
- Sealing seams



Application Techniques:

- Bonding surfaces must be clean and dry. Isopropyl alcohol is recommended as a cleaning agent.
- Bond strength can be increased by applying ST Series PSA firmly with a roller or finger pressure to exclude air entrapment.
- Adhesion is optimized when the substrates are flat or conformable.
- Adhesion increases after application, up to 24 hours later, due to increased wetting by the tape.
- Most metal surfaces give enhanced electrical performance with ST Series PSA by lightly roughing the surface.
- ST Series PSA should be applied between 60°F 100°F (15°C 38°C). Tape application below 50°F (10°C) is not recommended.
- Warming the substrates to 100°F (38°C) facilitates adhesion. Once properly applied, low temperature holding power is generally satisfactory.



Release Paper Metal Foil Conductive Adhesive Metal Foil **Conductive Adhesive**

Release Paper

DMT Construction

SMT Construction



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EMI/RFI Shielding SMT & DMT Series Metal Foil Adhesive Tapes

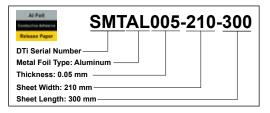
Single Sided Tape Specifications

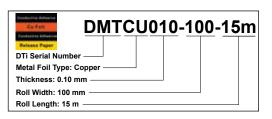
DTi Part Number	Structure		iness	Wie		Leng		Contact Resistivity	Adhesive Strength
		inches	mm	inches	mm	feet	m	(Ω/sq.)	(gf/25mm)
SMTAL007	Al Foil Conductive Adhesive Release Paper	0.0028	0.070	39.37	1000	164	50	≤0.10	≥800
SMTAL005	Al Foil Conductive Adhesive Release Paper	0.0022	0.055	39.37	1000	164	50	≤0.05	≥600
SMTAL010N	Al Foil Non-Conductive Adhesive Release Paper	0.0039	0.100	19.69	500	164	50	-	≥1000
SMTALP007N-PET	Polyester Film Al Foil Conductive Adhesive Release Paper	0.0028	0.070	39.37	1000	164	50	-	≥1800
SMTCU007	Cu Foil Conductive Adhesive Release Paper	0.0028	0.0700	25.59	650	82	25	≤0.10	≥900
SMTCU0075N	Cu Foil Non-Conductive Adhesive Release Paper	0.0030	0.075	25.59	650	82	25	-	≥1000

Double Sided Tape Specifications

DTi Part Number	Structure	Thick inches	iness mm	Wic inches	lth mm	Length feet m		Contact Resistivity (Ω/sq.)	Adhesive Strength (gf/25mm)
DMTAL005	Conductive Adhesive Al Foil Conductive Adhesive Release Paper	0.0020	0.050	19.69	500	164	50	≤0.10	≥500
DMTAL009	Conductive Adhesive Al Foil Conductive Adhesive Release Paper	0.0035	0.090	19.69	500	164	50	≤0.10	≥900
DMTAL009F	Conductive Adhesive Al Foil Conductive Adhesive Release Paper	0.0035	0.090	19.69	500	164	50	≤0.20	≥850
DMTCU010	Conductive Adhesive Cu Foil Conductive Adhesive Release Paper	0.0039	0.100	25.59	650	82	25	≤0.10	≥900

Ordering Examples





Custom layer configurations available. Contact Customer Service for information and samples.

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EMI/RFI Shielding S Series Stamped Finger Gaskets

S Series Stamped Finger Gaskets combine high levels of EMI effectiveness with finger contact and low closure force properties. Beryllium Copper (BeCu C17200 alloy) offers high performance EMI shielding qualities over a broad frequency range. S Series Gaskets can be plated with tin or gold. Strips can be soft soldered or resistance welded, edge or slot mounted, use a track and rivet system, or come with pressure sensitive adhesive.



Features and Benefits:

- High tensile strength
- Excellent anti-corrosion properties
- Superb electrical conductivity
- Shielding Effectiveness:
 Min. 90dB from 1MHz to 1GHz
- Contact Resistance: Max. 0.05Ω

Applications:

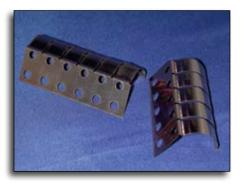
- Chassis covers
- Front panels
- Back planes
- Plug-in units

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Physical Properties	S Series BeCu
Tensile Strength	180 ksi Min.
Yield Strength	155 ksi Min.
Hardness	Rockwell C36 ~ C43
Temperature Range	-30°C ~ 105°C
Elongation in 2 inches	48%

Chemical Composition					
Be	1.8 ~ 2.0%				
Co + Ni	> 0.2%				
Co + Ni + Fe	≤ 0.6%				
Pb	≤ 0.02%				
Cu	Balance				

Finish Plating	Recommended Mating and Mounting Surface
Cu	Brass, Cu, Ni-Cu Alloy, Monel, Stainless Steel, Ag
Ni	Brass, Carbon Steel, Cu, Fe, Stainless Steel, Sn
Sn	Al, Al Alloy, Be, Carbon Steel, Ni, Sn, Zn



Attachment Options:











Snap-on

Track Mount

Clip-on

Available in standard or custom design configurations



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Conversion Charts

Length

Fraction Conversion Chart

Fraction of an inch	Decimal of an inch	Millimeters	Fraction of an inch	Decimal of an inch	Millimeters	1 in = 25.4 mm = 2.54 cm 1 ft = 30.48 cm = 0.3048 m
1/32	0.031	0.794	17/32	0.531	13.494	1 n = 30.40 cm = 0.3040 m
1/16	0.063	1.588	9/16	0.563	14.288	Area
3/32	0.094	2.381	19/32	0.594	15.081	
1/8	0.125	3.175	5/8	0.625	15.875	1 in² = 6.4516 cm²
5/32	0.156	3.969	21/32	0.656	16.669	1 ft² = 0.0929 m²
3/16	0.188	4.763	11/16	0.688	17.463	111 - 0.0929 11
7/32	0.219	5.556	23/32	0.719	18.256	
1/4	0.250	6.350	3/4	0.750	19.050	Volume
9/32	0.281	7.144	25/32	0.781	19.844	1 in³ = 16.387 cm³
5/16	0.313	7.938	13/16	0.813	20.638	
11/32	0.344	8.731	27/32	0.844	21.431	1 ft³ = 0.0283 m³
3/8	0.375	9.525	7/8	0.875	22.225	1 fluid oz = 29.574 ml
13/32	0.406	10.319	29/32	0.906	23.019	1 Huld 02 – 23.07 4 Hil
7/16	0.438	11.113	15/16	0.938	23.813	1 gal = 3.7854 l
15/32	0.469	11.906	31/32	0.969	24.606	
1/2	0.500	12.700	1	1.000	25.400	Weight

1 oz = 28.35 g

1 lb = 0.4536 kg = 453.6 g

Sheet Metal Gage Chart

Gage	Sheet Steel	Stainless Steel	Gage	Sheet Steel	Stainless Steel	Temperature ⁰F = %⁰C + 32
24	0.024	0.025	12	0.105	0.109	
23	0.027	0.028	11	0.120	0.125	°C = %(°F-32)
22	0.030	0.031	10	0.135	0.141	
21	0.033	0.034	9	0.150	0.156	
20	0.036	0.038	8	0.164	0.172	
19	0.042	0.044	7	0.179	0.188	
18	0.048	0.050	6	0.194	0.203	
17	0.054	0.056	5	0.209	0.219	
16	0.060	0.063	4	0.224	0.234	
15	0.067	0.070	3	0.239	0.250	
14	0.075	0.078	2	-	0.266	
13	0.090	0.094	1	-	0.281	





Application Reply Form

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USA Toll Free:+1-800-669-9682 Phone: +1-508-229-2000 x 130 Fax: +1-508-229-2622 Email: customerservice@devicetech.com www.devicetech.com

Nomo/Comra

Name/Company: _____

Telephone #:_____

Date: _____





Application Reply Form

155 Northboro Road, Unit 8

USA Toll Free:+1-800-669-9682

Project: ____

Phone: +1-508-229-2000 x 130 Fax: +1-508-229-2622

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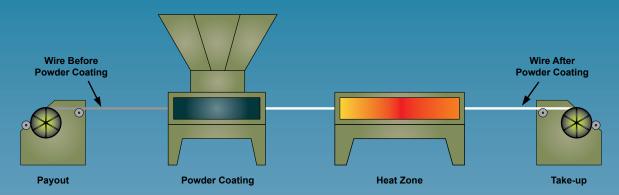
Date:

device technologies, inc.

Linear Reel-To-Reel Powder Coating

For three decades, Device Technologies has been powder coating linear (reel-to-reel) substrates for its own Spring-Fast[®] line of wire protection grommet edging. The powder coatings work so well for us, we've decided to offer linear powder coating services to other industrial users.

Our powder coating method is a unique, reel-to-reel process. It applies thermoplastic resins such as nylon and polyethylene, or thermoset resins such as polyester and epoxy to linear metallic substrates such as wire, cable, stampings, or steel strip. The coating can be applied to the entire surface, or selectively to part of the surface creating functional and/or decorative finishes.



Capabilities and Features of Our Powder Coating Service

The near 100% transfer efficiency rate of Device Technologies' process delivers a fast and efficient application of a smooth, protective coating to a variety of wire, cable, stampings and metal strip. Functional finishes include end products that require durable surface protection for electrical insulation or corrosion resistance. Decorative finishes are also durable and can be used to create virtually any color as well as special effects.



Selectively Coated



Variety of Colors

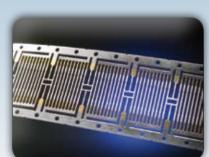
• Thermoset and thermoplastic resins

- Specialty electrical insulation and corrosion resistant coatings
- Decorative coatings
- Flexible coatings
- Full and selective coating
- Depositions from light dusting to heavier builds

For more information and to see a video demonstration, go to:

www.devicetech.com/powder





Fully Coated

Selectively Coated Stamping

Collaborative Product Design-Development Manufacturing



DUAL & CROSS HEAD EXTRUSIONS

- Thermoset and Thermoplastic Materials
- Standard & Custom Profiles

STAMPING

PLASTIC MOLDING

PRECUT LENGTHS

ASSEMBLY AND KITS





We at Device Technologies collaborate with our customers to develop new products and provide value engineering solutions from concept and design through manufacturing, verification, and validation in accordance to our AS and ISO quality process standards. Our solutions are developed to perform and provide a particular function or set of functions effectively and reliably and to be manufactured economically for our customers. Our collaborative solutions include, but are not limited to, wire abrasion protection, cable management, enclosure sealing and EMI / RFI shielding.











Device Technologies, Inc. www.devicetech.com

For information and free samples, please contact customer service at +1 (508)229-2000, ext. 130, or email to customerservice@devicetech.com.

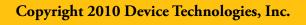






ISO 9001: AS9100 Certified
DFARS Compliant
Cage Code 0HES0







CA-2010/2M-5K